
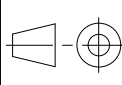
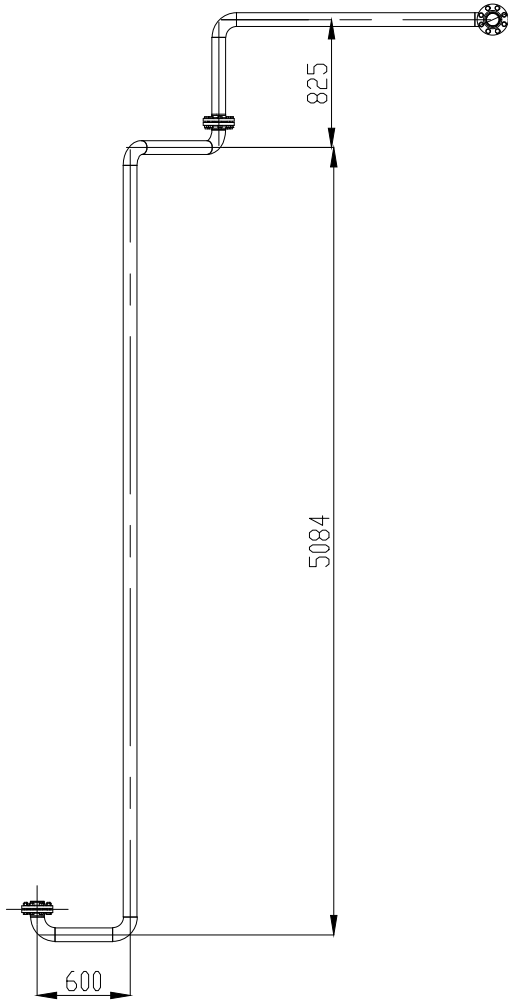


N°	MATERIAL	QTY
1	PIPE DN80 THICKNESS 3.2MMS CS P235TR1 EN10216-1 (SEAMLESS)	42m
2	ELBOW 90° DN80 THICKNESS 3.2MMS RADIUS 3D BW CS P265GH EN10253-1	11
3	ELBOW 45° DN80 THICKNESS 3.2MMS RADIUS 3D BW CS P265GH EN10253-1	4
4	WN FLANGE DN80 PN16 BW P235TR1 EN1092-1 TYPE 11 (DIN2633)	20
5	GASKET DN80 PN16 3MMS DIN2690 KLINGERSIL C-4430	10
6	BOLTS M16X80 8.8 DIN933 CS ZN	80
7	NUTS M16 8 DIN934 CS ZN	80
8	GROWER WASHERS M16 DIN127 CS ZN	160

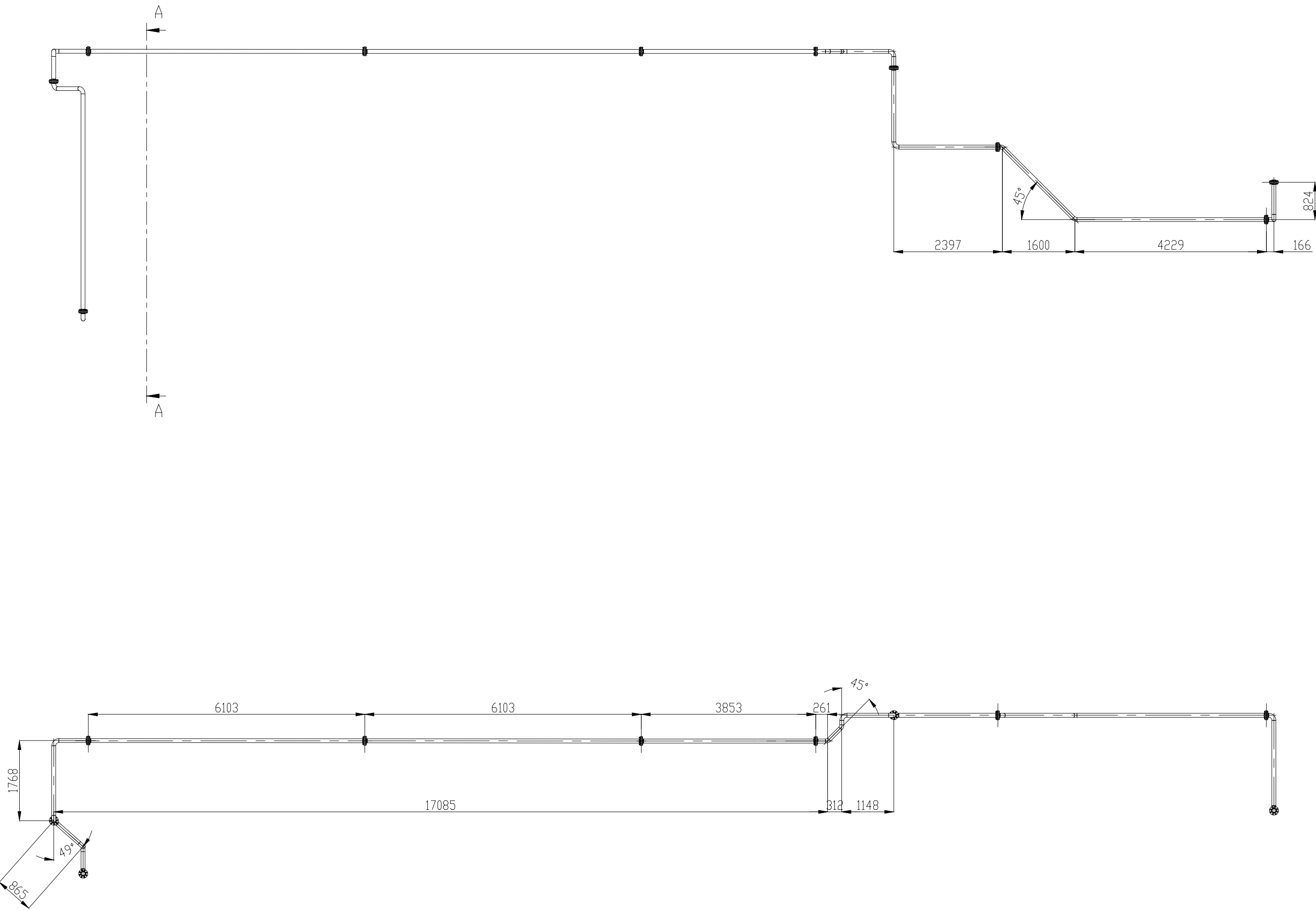
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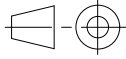
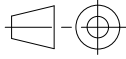
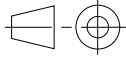
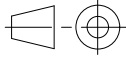
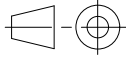
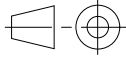
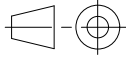
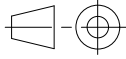
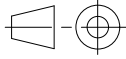
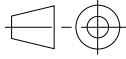
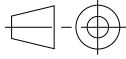
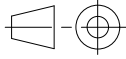
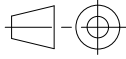
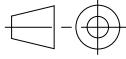
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Tolerance for dimensions without tol. according to ISO 2768-mK										Date		Name		Material	
More than	0.5	3	6	30	120	400	1000	2000		Drawn					
Less	3	6	30	120	400	1000	2000	4000		Checked				Weight (kg)	
Machine Tool	±	±	±	±	±	±	±	±		Verified			BU	352.38	
Welded	0.1	0.1	0.2	0.3	0.5	0.8	1.2	2							
Customer:		0.5	1	1.5	2	3	Format: 6		Title						
ALINVEST								Scale: 1:60	BILLETS AND STRIP CASTING						
								Project Methode:	Part Number					Revision	
									2558-3312-TMT-ESR20-01						
									Customer Number					Sheet 1/2	



SECCIÓN A-A  
ESCALA 1 : 50



Rev.		Modification								Date		Name							
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Tolerance for dimensions without tol. according to ISO 2768-mK												Date		Name		Material			
More than		0.5	3	6	30	120	400	1000	2000	Drawn						Weight (kg)			
Less		3	6	30	120	400	1000	2000	4000	Checked									
Machine Tool		±	±	±	±	±	±	±	±	Verified				BU		352.38			
Welded		0.1	0.1	0.2	0.3	0.5	0.8	1.2	2	Verified									
Customer:		0.5	1	1.5	2	3	Form: 6			Title									
ALINVEST		A2								BILLETS AND STRIP CASTING									
										---									
										Project		Part Number						Revision	
										Method:									
										Scale:		2558-3312-TMT-ESR20-01							
										1:80									
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										Method:									
										Part Number		2558-3312-TMT-ESR20-01						2/2	
										Method:									
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